

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Hepla® H7330GF FR H

Material Description:

Hepla ® H7330GF FR H is a Polyamide46(PA46) product filled with 30% glass fiber and Heat Stabilizer.Characteristics include:Flame Rated,Heat Stabilizerd.

General				
Material Status	Commercial: Active			
	Asia Pacific		North America	
Availability	Europe		Latin America	
	Middle East		Africa	
Filler/Reinforcement	Glass Fiber, 30% Filler by W	'eiaht		
Additive	Heat Stabilizer	0.9		
7 tagitive	Flame Retardant		Heat Stabilized	
Features	Chemical Resistant		Heat Resistant	
	Good Mechanical Properties	25	Trode Nooloediie	
RoHS Compliance	RoHs Compliant	,		
Forms	• Pellets			
Appearance	Colors Available			
Processing Method	Injection Molding			
	,			
Physical Properties	Typical Value			Test Method
Density/Specific Gravity	1.68	g/cm ³		ASTM D792
Water Absorption (24 hr)	0.9			ASTM D570
Molding Shrinkage - Flow (3.18 mm)	0.5	%		ASTM D955
Hardness	Typical Value	Unit		Test Method
Rockwell Hardness (R-Scale)	100			ASTM D785
Mechanical Properties	Typical Value	Unit		Test Method
Tensile Strength(Break)	122	MPa		ASTM D638
Tensile Elongation(Break)	3.9	%		ASTM D638
Flexural Modulus	8169	MPa		ASTM D790
Flexural Strength	187	MPa		ASTM D790
Impact Properties	Typical Value	Unit		Test Method
Notched Izod Impact (23℃, 3.18mm)	102.4	J/m		ASTM D256
Flammability	Typical Value	Unit		Test Method
Flame Rating(1.5mm)	V-0			UL 94
Electrical Properties	Typical Value			Test Method
Volume Resistivity	1.00E+15			ASTM D257
Dielectric Strength ¹	24	kV/mm		ASTM D149
Thermal Properties	Typical Value	Unit		Test Method
Deflection Temperature Under Load	290	$^{\circ}$ C		ASTM D648
1.8 MPa, Unannealed				
CLTE - Flow	3.60E-05	cm/cm/℃		ASTM D696

NOTES:

¹Method A (Short-Time)

NFD ADVANCED COMPOSITES

Hepla® H7330GF FR H

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

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The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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